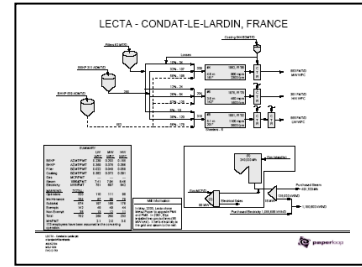


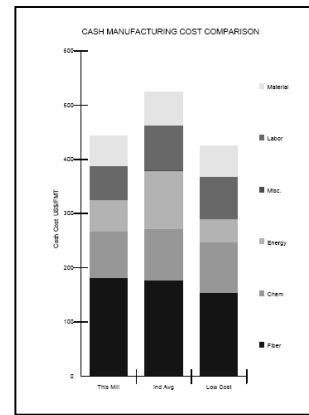
Detailed Mill Listings

Each facility listing includes:

- A simplified process flowsheet diagramming the production process
- A facility description including an assessment of strengths and weaknesses
- A cost benchmark comparing each machine's / mill's costs to competitors producing the same product
- Manufacturing cost details by natural expense categories for each grade produced:
 - Fiber
 - Chemicals
 - Fuel
 - Electricity
 - Labor (hourly and salaried)
 - Maintenance and materials



Sample process flowsheet



Sample manufacturing cost comparison chart detailing costs by natural expense category.

Available Data

- North American Coated Freesheet
- Asian Coated Papers

Analytical Cornerstone[®]: Access to the European Coated Woodfree Cost Benchmarking Data is provided through Analytical Cornerstone, our potent software tool that enables you to use cost benchmarking analyses to understand and model production cost. If you need to analyze multiple grades and/or want your data updated continuously, ask us about a subscription to Analytical Cornerstone – and choose our optional **Scenario Manager[®]** add-on to perform “what if” scenarios and sensitivity analysis.

Custom Data: RISI can provide customized cost curves and mill analyses to meet your information and budget needs.

For more information, contact us (see last page) or visit www.risiinfo.com/benchmarking

Mill List – European Coated Woodfree Cost Benchmarking Data

- Aconda Paper – Girona, Spain
- Arctic Paper – Åsensbruk, Sweden
- Arjowiggins – Bessé-sur-Braye, France
- Arjowiggins – Wizernes, France
- Cartiere Burgo – Avezzano, Italy
- Cartiere Burgo – Chieti Scalo, Italy
- Cartiere Burgo – Lugo di Vicenza, Italy
- Cartiere Burgo – Sora, Italy
- Cartiere Burgo – Virton, Belgium
- Dalum Papier – Odense, Denmark
- Grycksbo Paper – Grycksbo, Sweden
- Lecta – Algeciras, Spain
- Lecta – Condat-le-Lardin, France
- Lecta – Motril, Spain
- Lecta – Riva del Garda, Italy
- Lecta – Sant Joan les Fonts, Spain
- Lecta – Sarria de Ter, Spain
- Lecta – Zaragoza, Spain
- M-real – Äänekoski, Finland
- M-real – Bergisch Gladbach, Germany
- SAPPI – Biberist, Switzerland
- M-real – Hallein, Austria
- M-real – Husum, Sweden
- SAPPI – Kangas, Finland
- SAPPI – Kirkniemi, Finland
- M-real – Sittingbourne, United Kingdom
- SAPPI – Stockstadt, Germany
- Marchi Group – Sarego, Italy
- Papierfabrik Scheufelen – Lenningen, Germany
- Ripasa SA, Celulose e Papel – Americana, Brazil
- SAPPI – Alfeld, Germany
- SAPPI – Blackburn, United Kingdom
- SAPPI – Ehingen, Germany
- SAPPI – Gratkorn, Austria
- SAPPI – Lanaken, Belgium
- SAPPI – Maastricht, Netherlands
- SAPPI – Nijmegen, Netherlands
- Stora Enso – Imatra, Finland
- Stora Enso – Oulu, Finland
- Stora Enso – Uetersen, Germany
- Suzano Papel e Celulose – Suzano, Brazil
- UPM – Dörpen, Germany
- UPM – Kuusankoski, Finland
- Voiron – Voreppe, France
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